

Comparison of Neutronics Performance Characteristics of the Proposed NIST Reactor with Different LEU Fuels

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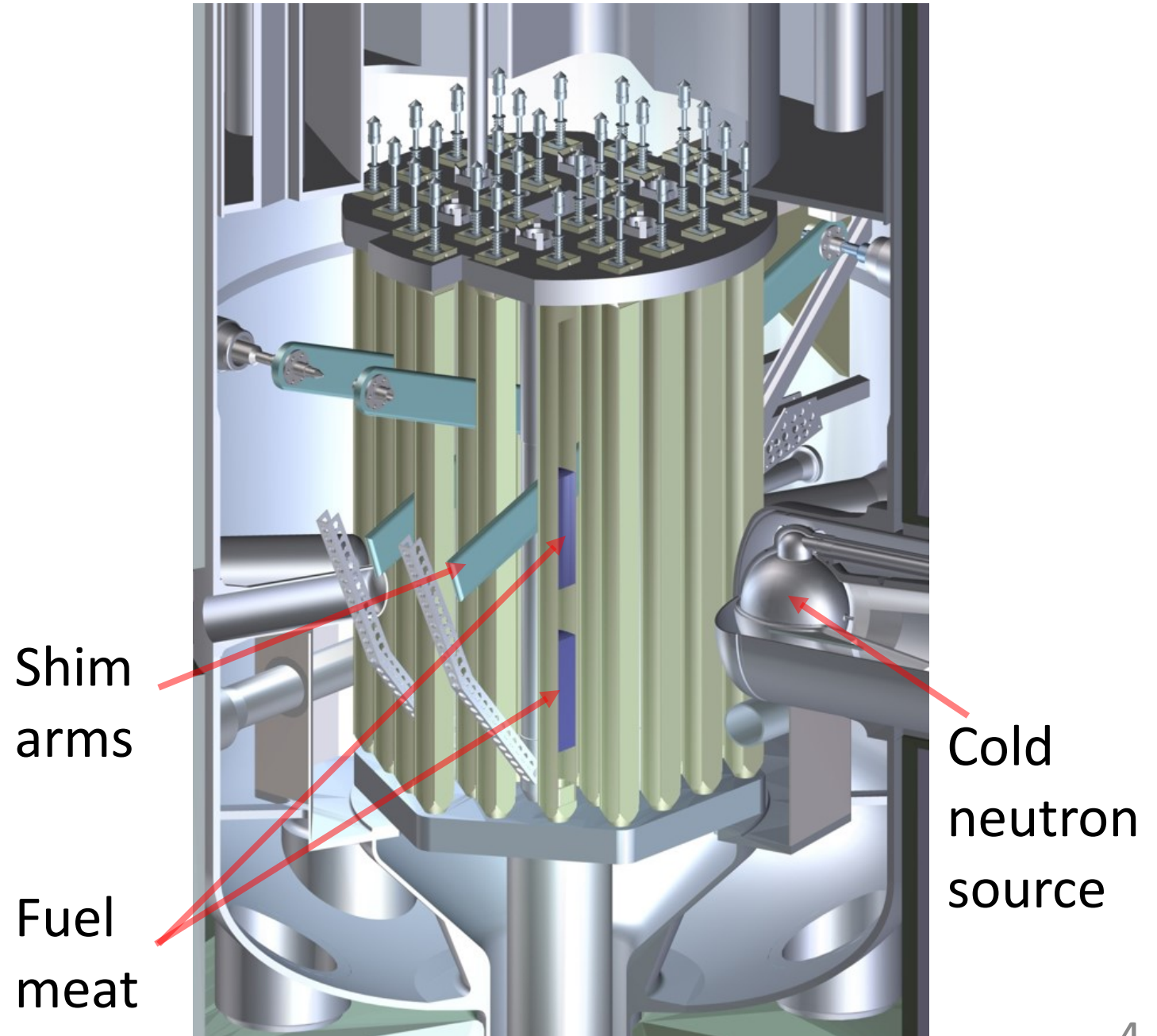
Outline

1. Background of the NIST reactor (NBSR)
2. Overview of a proposed design for next reactor (NBSR-2)
3. Comparison of NBSR-2 using LEU fuel options
4. Conclusions and future work

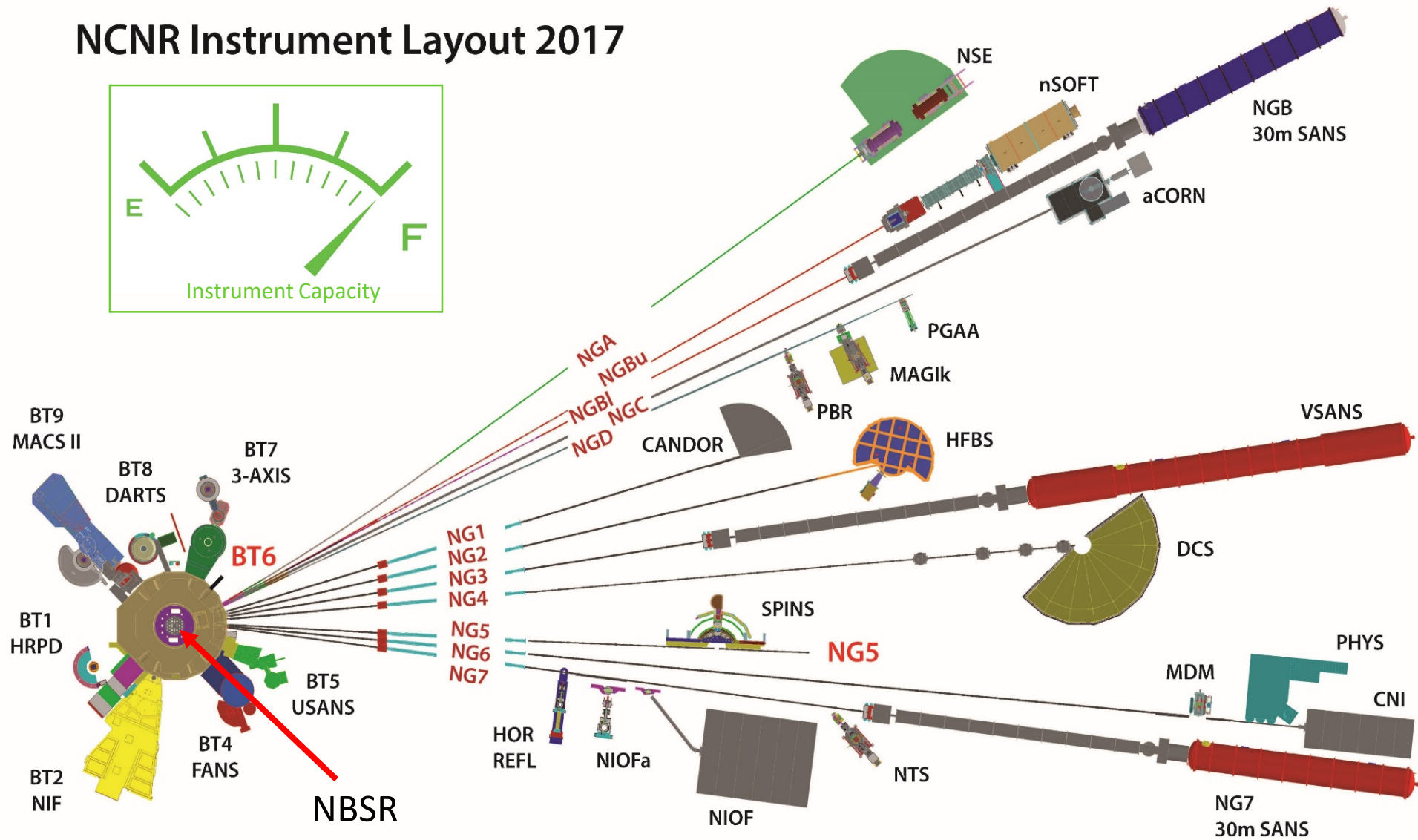
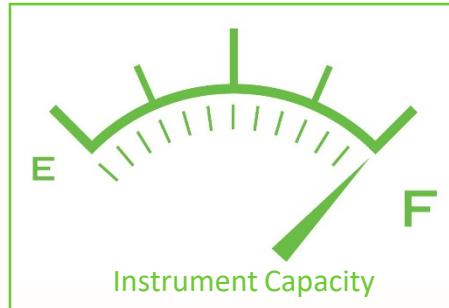
1. Background of the NIST reactor (NSBR)

National Bureau of Standards Reactor (NBSR)

- D₂O cooled, moderated and reflected
- 20 MW thermal power
- HEU (U₃O₈/Al) fuel
- Unfueled gap for highly-thermalized neutron beams



NCNR Instrument Layout 2017



Most instruments utilize cold neutron beams

NBSR Future Options

1. Maintain NBSR
2. Refurbish NBSR in multi-year outage
3. Build replacement reactor

Future Options for the Neutron Source at the NIST Center for Neutron Research (2017)

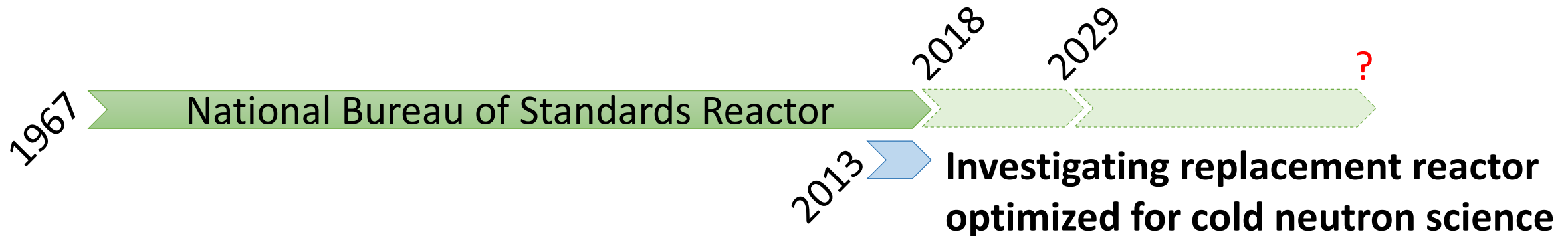
Reactor Operations and Engineering Division, NIST Center for Neutron Research

Thomas Newton, Chief of Reactor Operations and Engineering

Paul Brand, Chief of Engineering

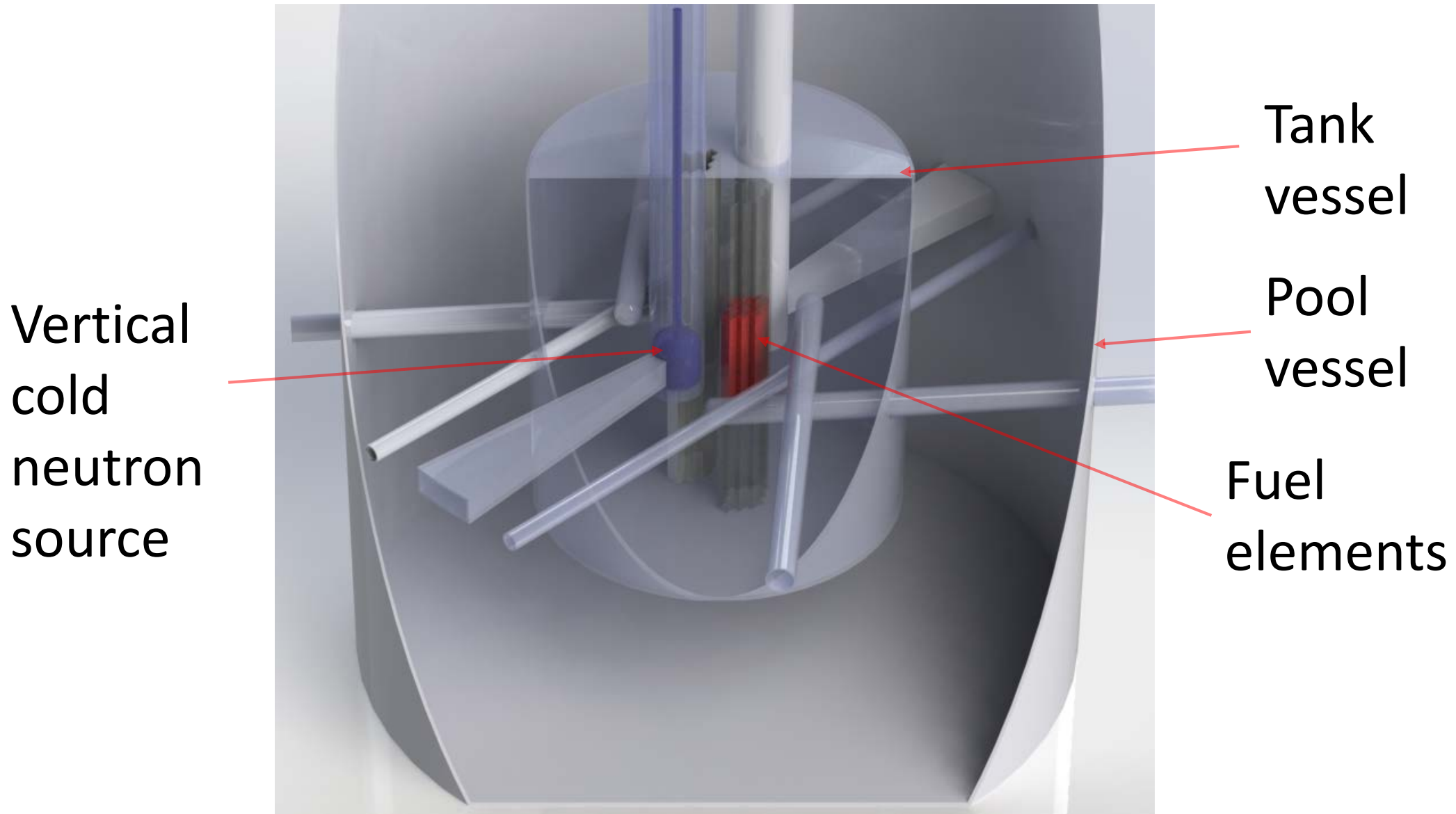
Daniel Hughes, Chief of Operations

Contributors: J. Michael Rowe, Robert Williams, Marcus Schwaderer, Bryan Eyers, Anthony Norbedo, Daniel Flynn, Paul Liposky, Samuel MacDavid, Daniel Mattes, Zeyun Wu, Mahesh Suthar, Randolph Strader, Daniel Neumann



2. Overview of Split Core reactor design

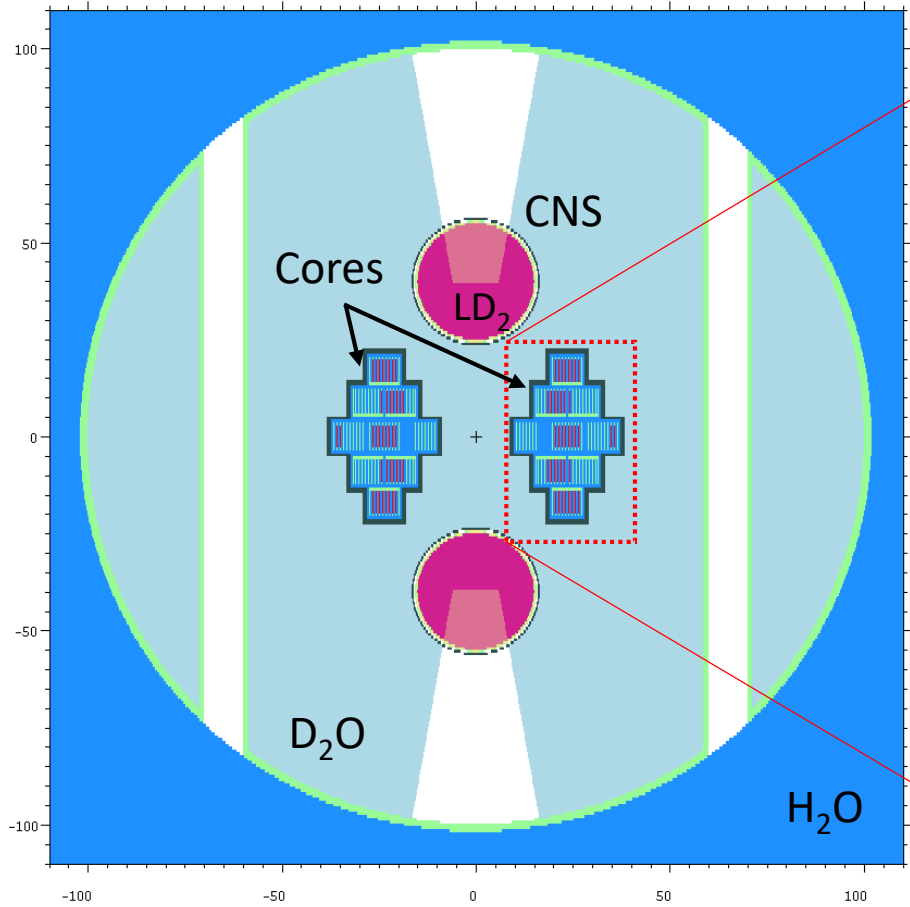
3-D model of the Split Core design



MCNP6 model

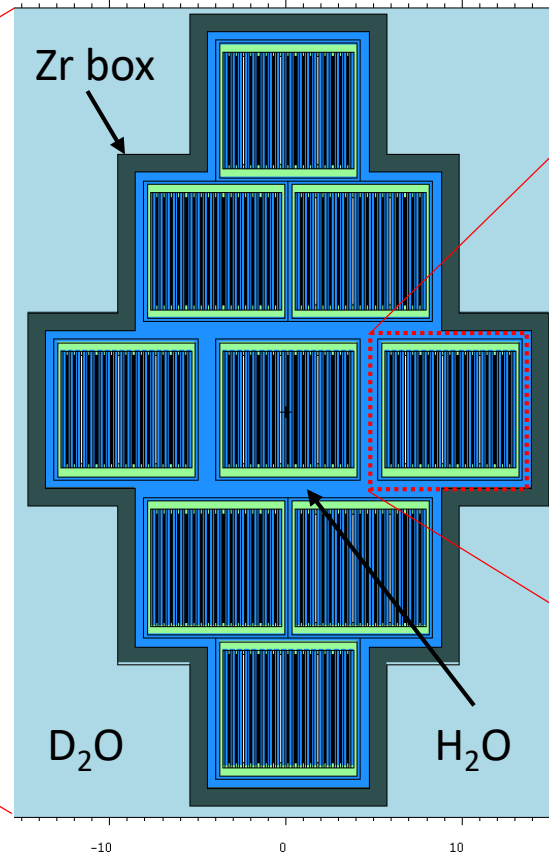
20 MW thermal power
30 day cycle

Plan view (xy) at mid-plane



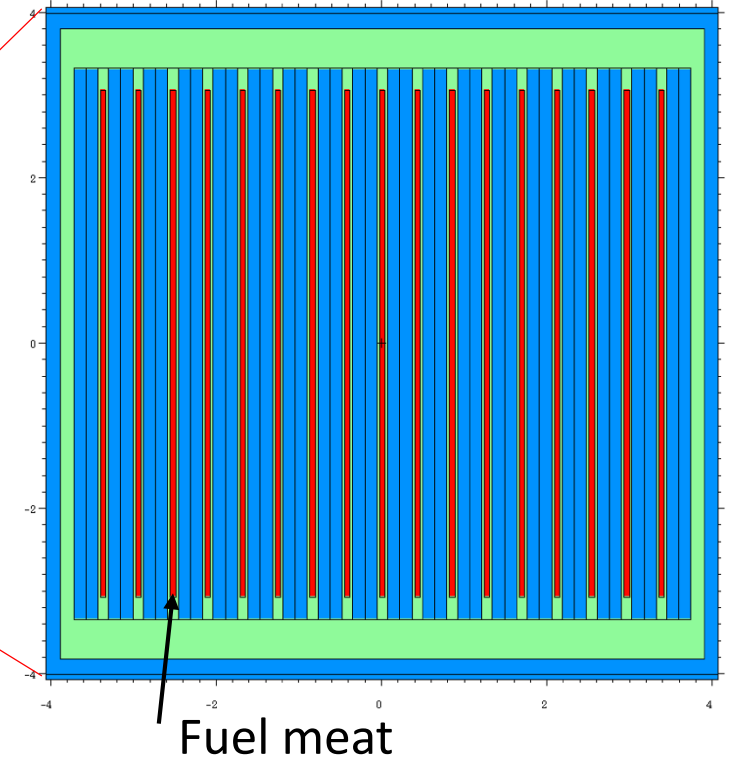
- Tank-in-pool design
- Two cores, two large-volume LD₂ CNSs

One core



- Light water cooled
- Heavy water reflected

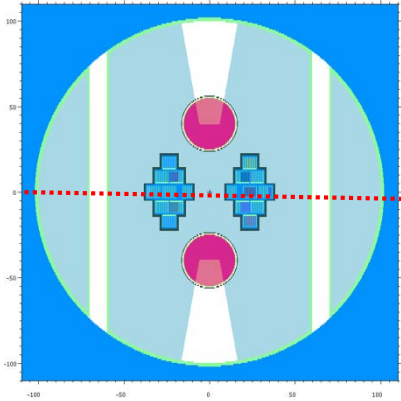
Fuel element



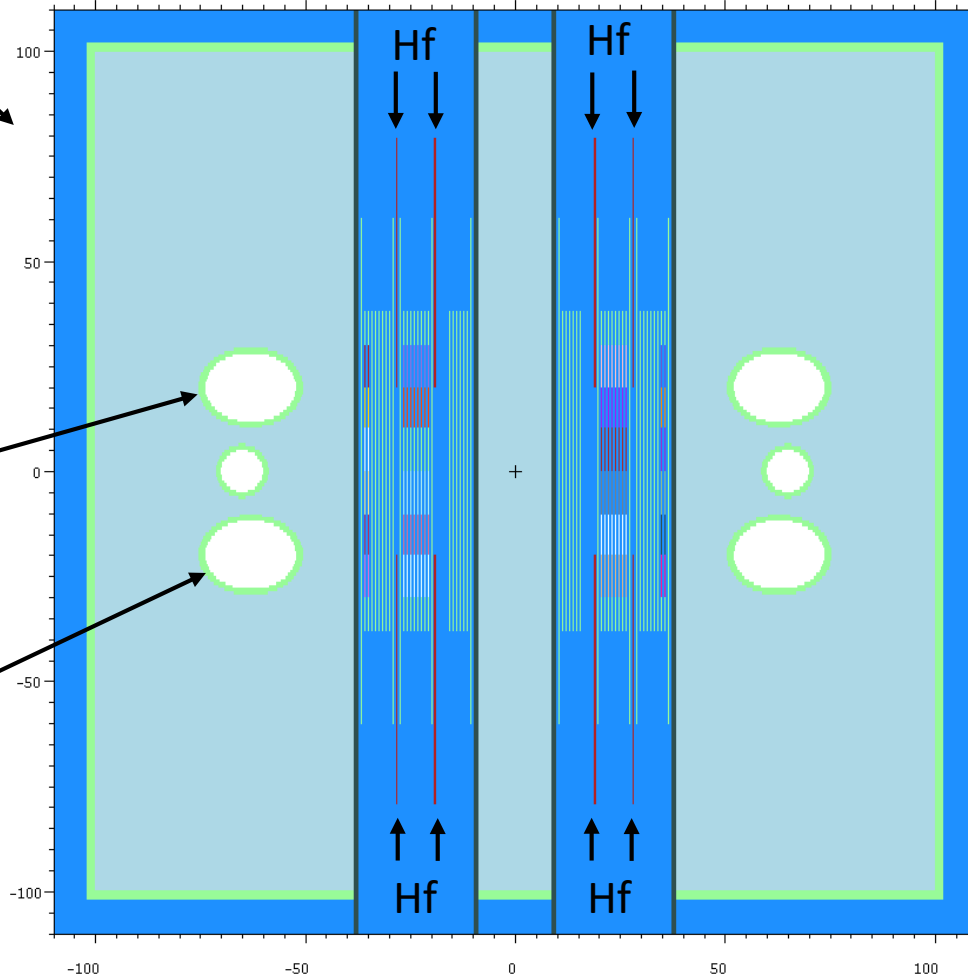
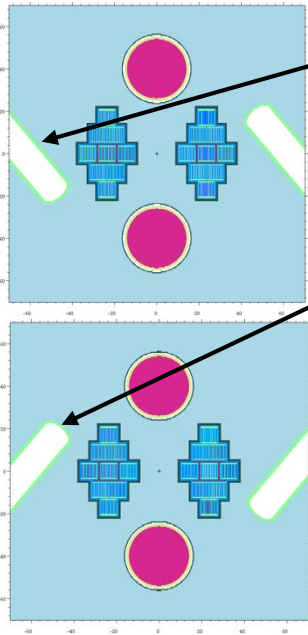
- 17 fuel plates, 50 mil thickness
- Fuel meat:
6.134 cm width, 60 cm height

MCNP6 model

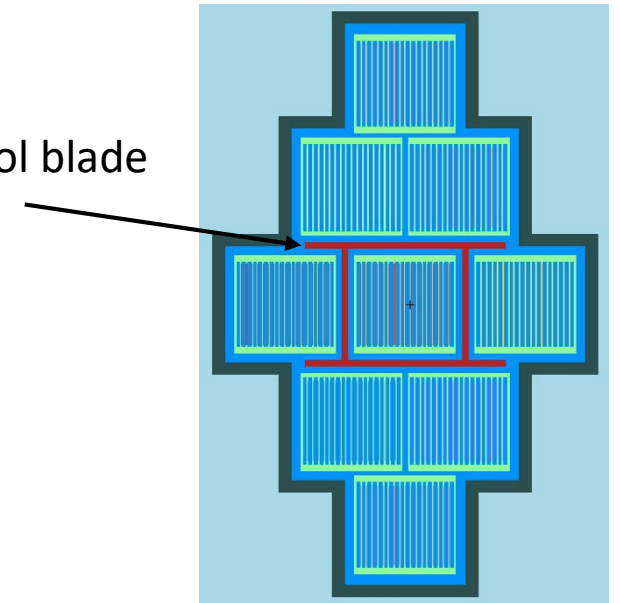
Elevation view (xz) at mid-plane



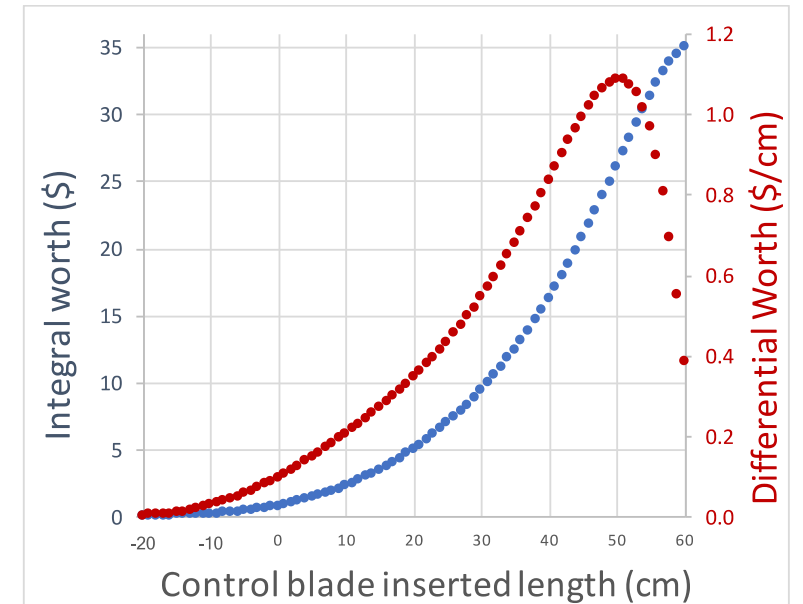
Thermal beam tubes



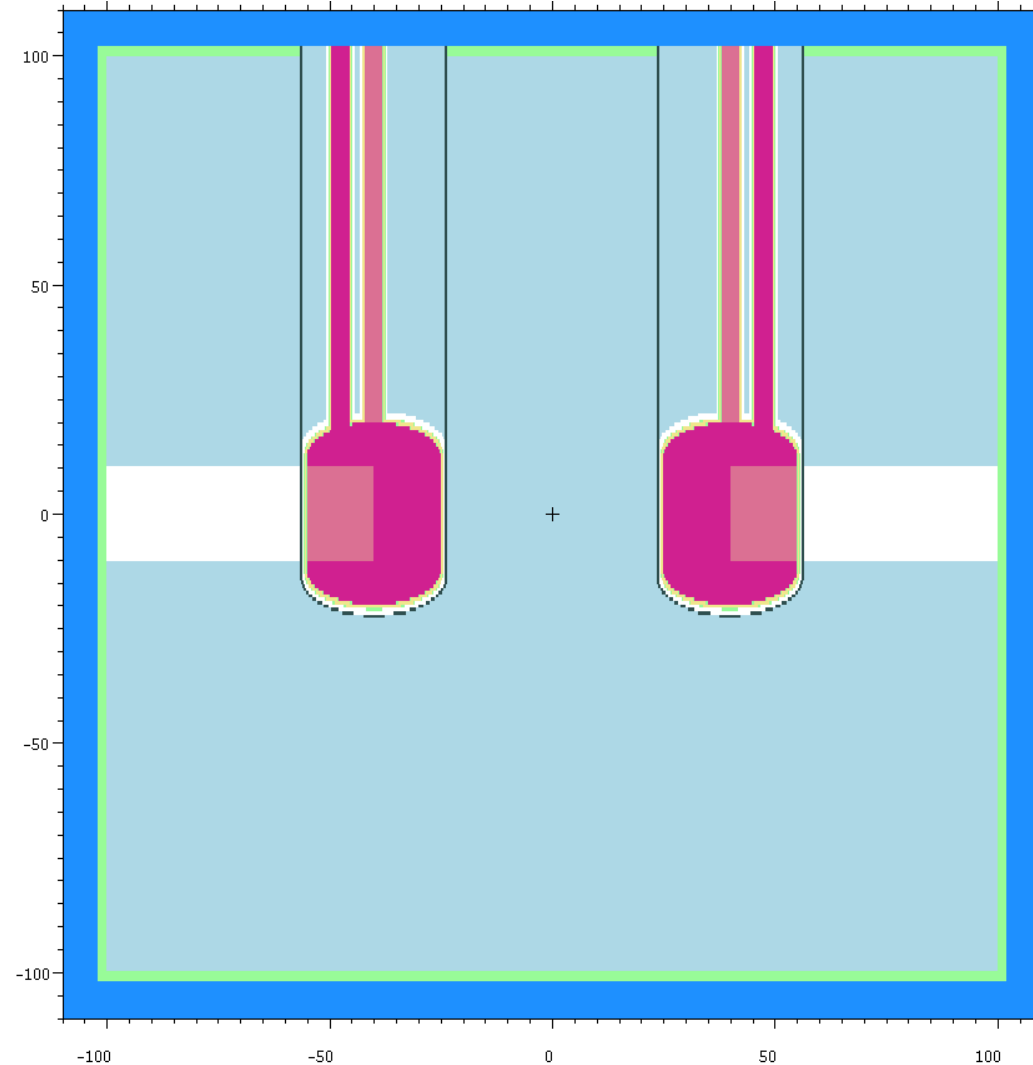
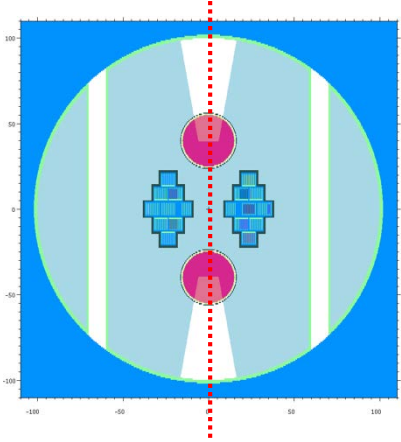
Hf control blade



Reactivity worth of control blades



Vertical cold neutron sources



Elevation view (yz) at mid-plane

CNS design
is not yet
optimized

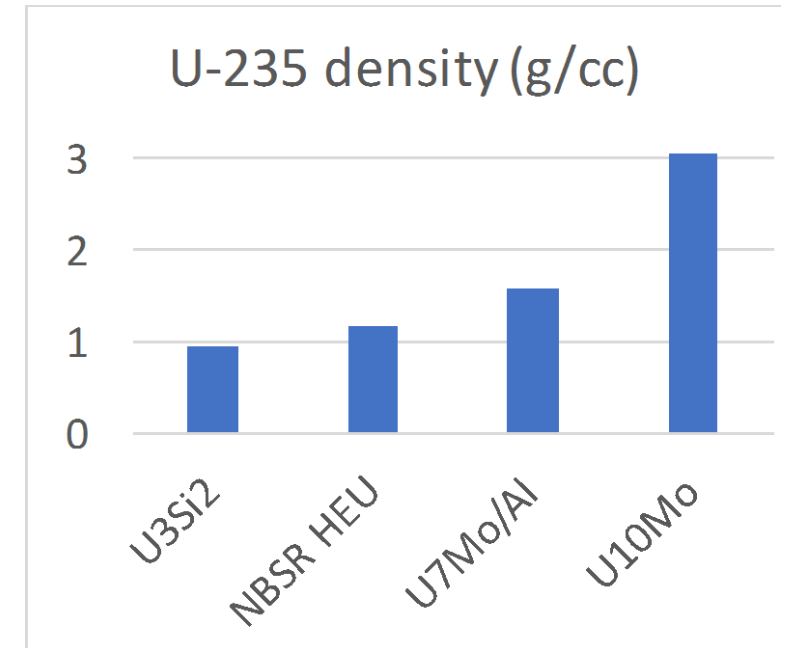
3. Comparison of NBSR-2 using LEU fuel options

LEU fuel options for NBSR-2

	U ₃ Si ₂ /Al*	U7Mo/Al	U10Mo
Form	Dispersion	Dispersion	Monolithic
Density (g/cm ³)	6.52	9.97	17.2
U density (g/cm ³)	4.80	7.98	15.5
²³⁵ U density (g/cm ³)	0.95	1.58	3.06

*Qualified to heat flux of 140 W/cm² (NBSR-2 average with 20 MW is 90 W/cm²)

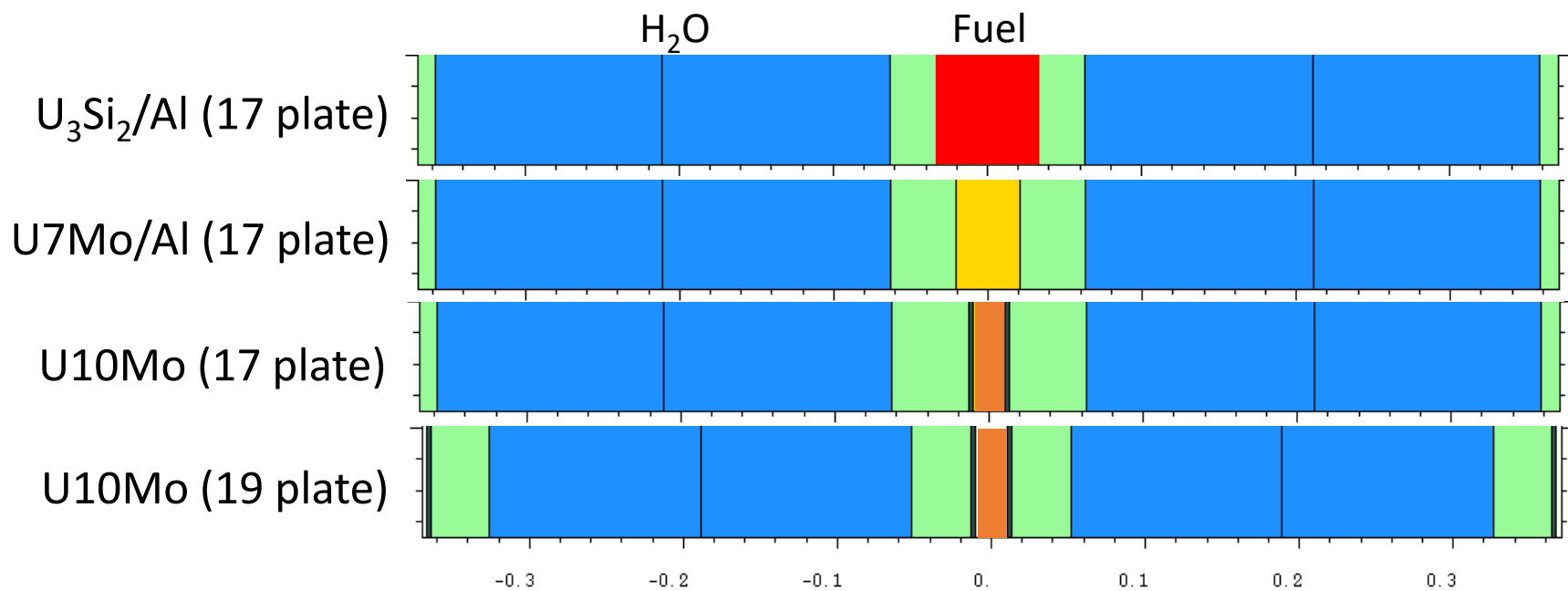
NBSR will be converted to UMo fuel when it's certified (10 years from now?)



UMo fuels have high ²³⁵U densities

LEU fuel design for NBSR-2

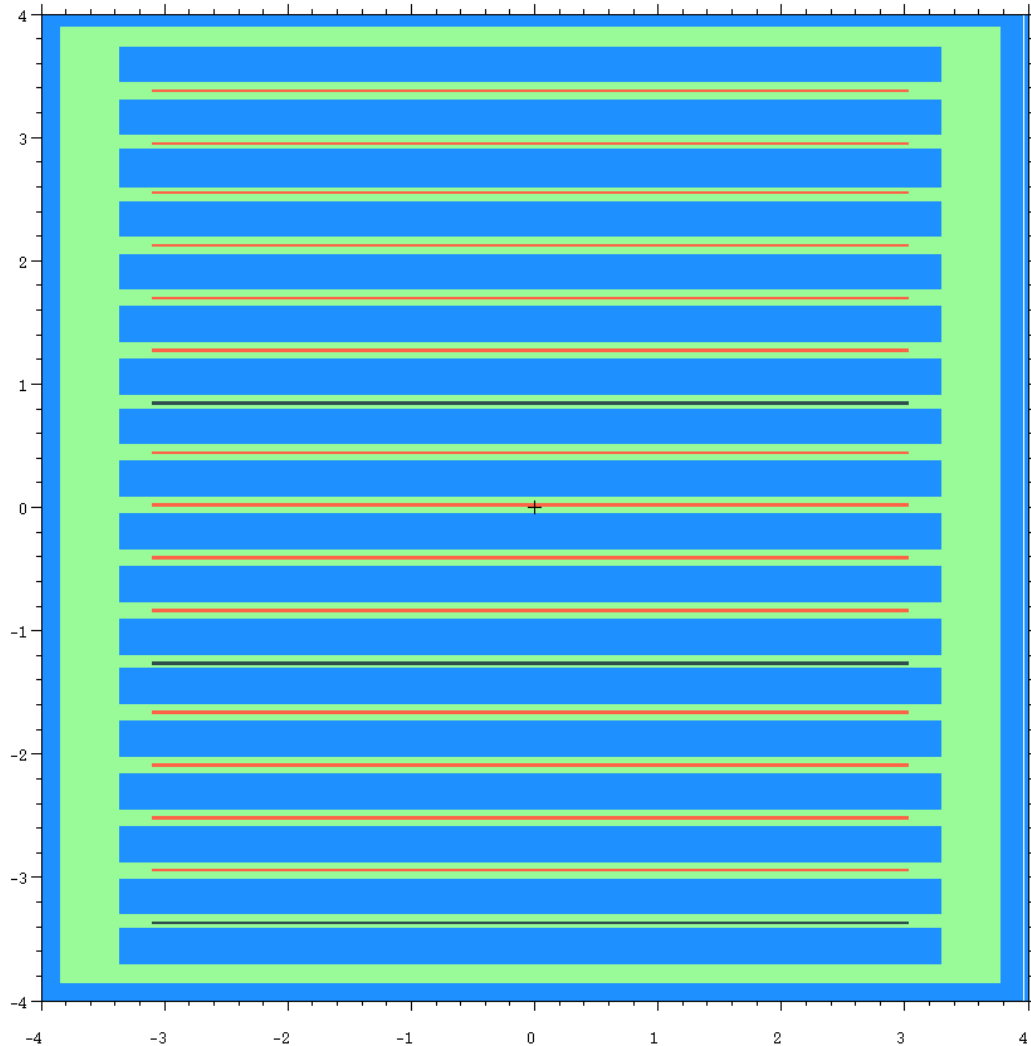
	U ₃ Si ₂ /Al	U7Mo/Al	U10Mo (17)	U10Mo (19)
Number of plates/FE	17	17	17	19
Fuel meat thickness (mil)	26.0	16.2	8.5	8.5
Fuel plate thickness (mil)	50	50	50	42.5
Cladding thickness (mil)	12	17	19.75	16
Total ²³⁵ U mass in FE (g)	392.5	406.7	413.6	462.2



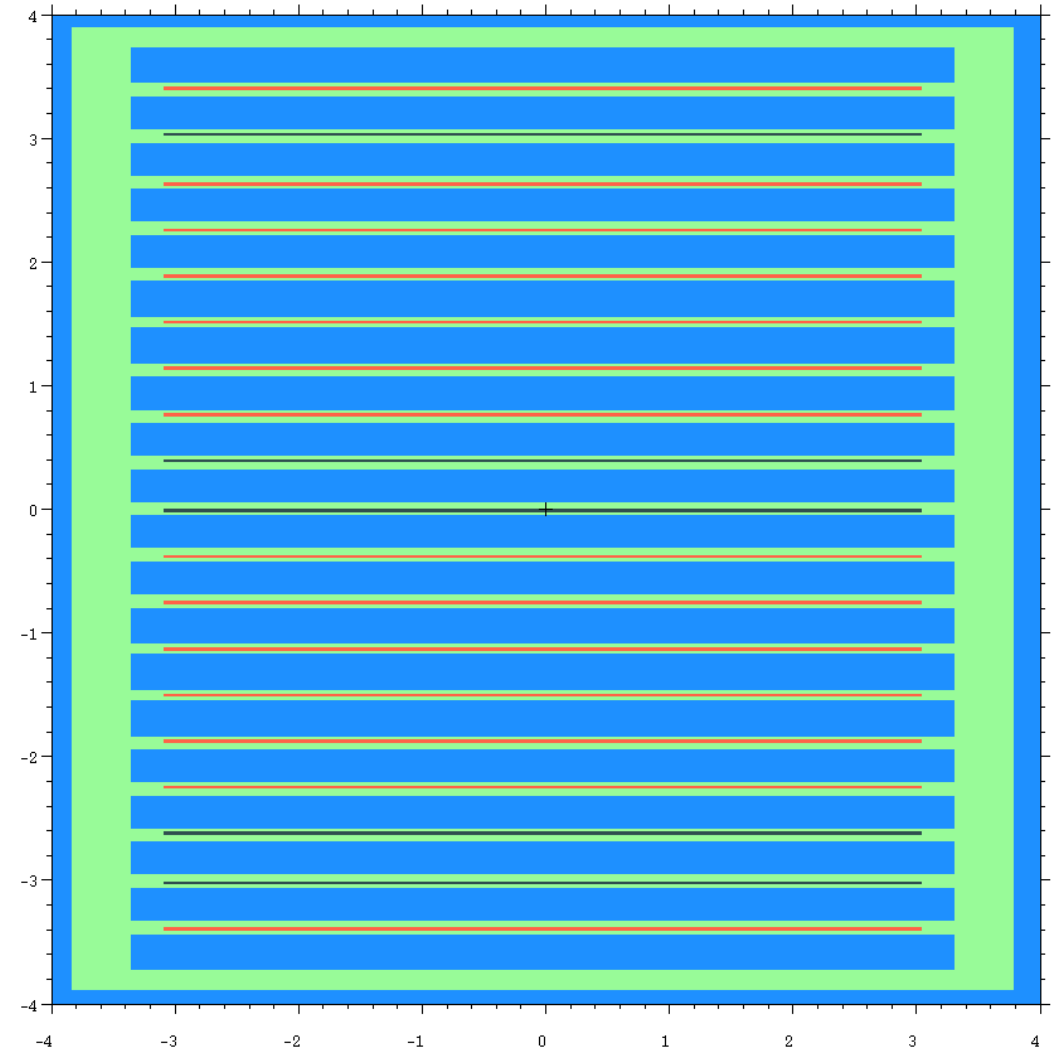
19 plate U10Mo model:

- Water channel width reduced by 6.8% from 2.95 mm to 2.75 mm
- Fuel mass and surface area increased by 11.8% 14

U10Mo fuel element cross-sectional view



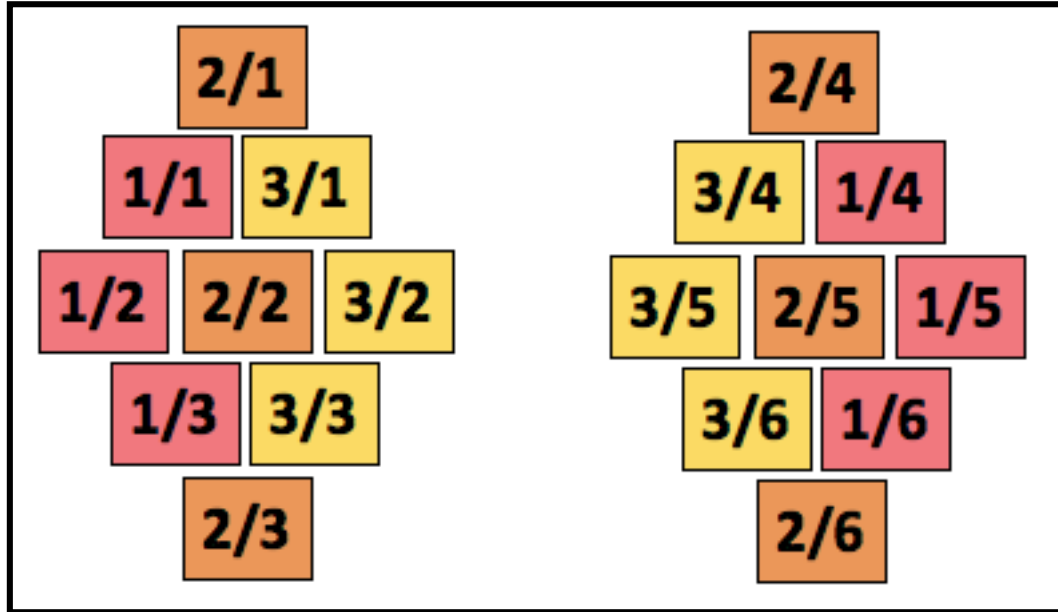
17 plate



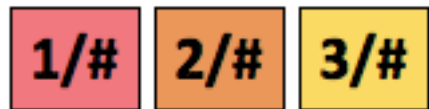
19 plate

Fuel management schemes

Scheme A: Six fresh FEs/cycle



Legend:

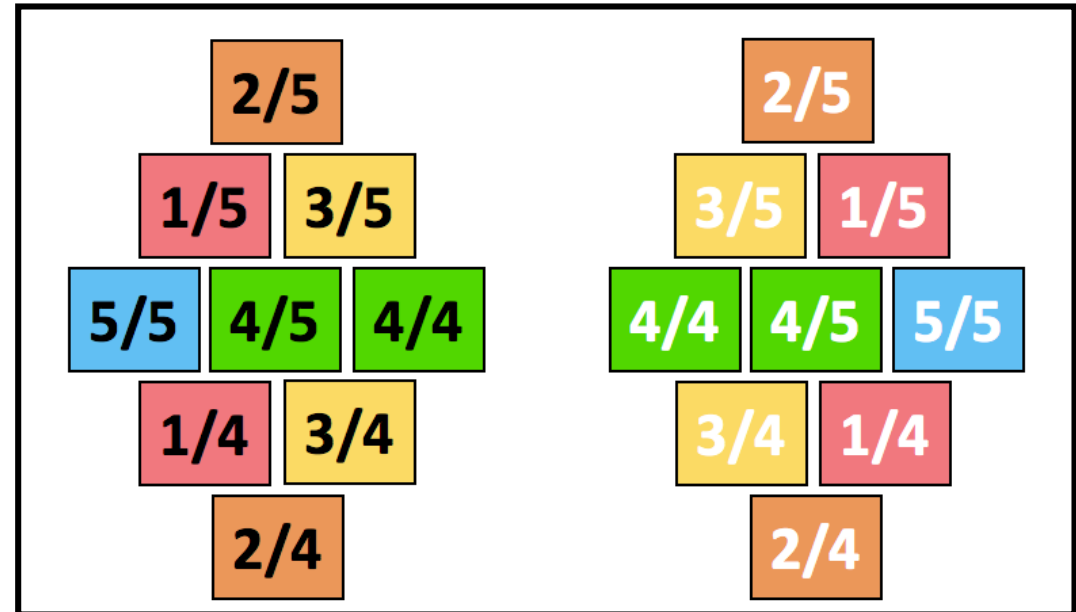


Fuel element x/#

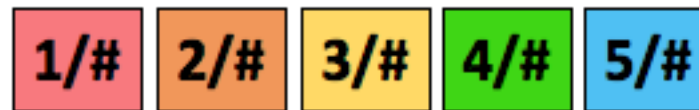
x ≡ cycle number

≡ unique identifier (1-6)

Scheme B: Four fresh FEs/cycle



Legend:



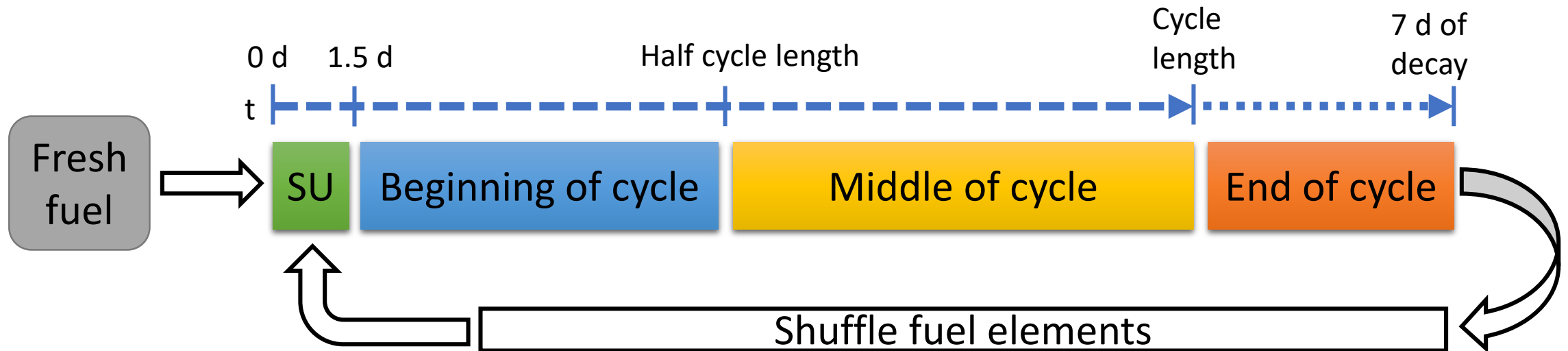
Fuel element x/#

x ≡ cycle number

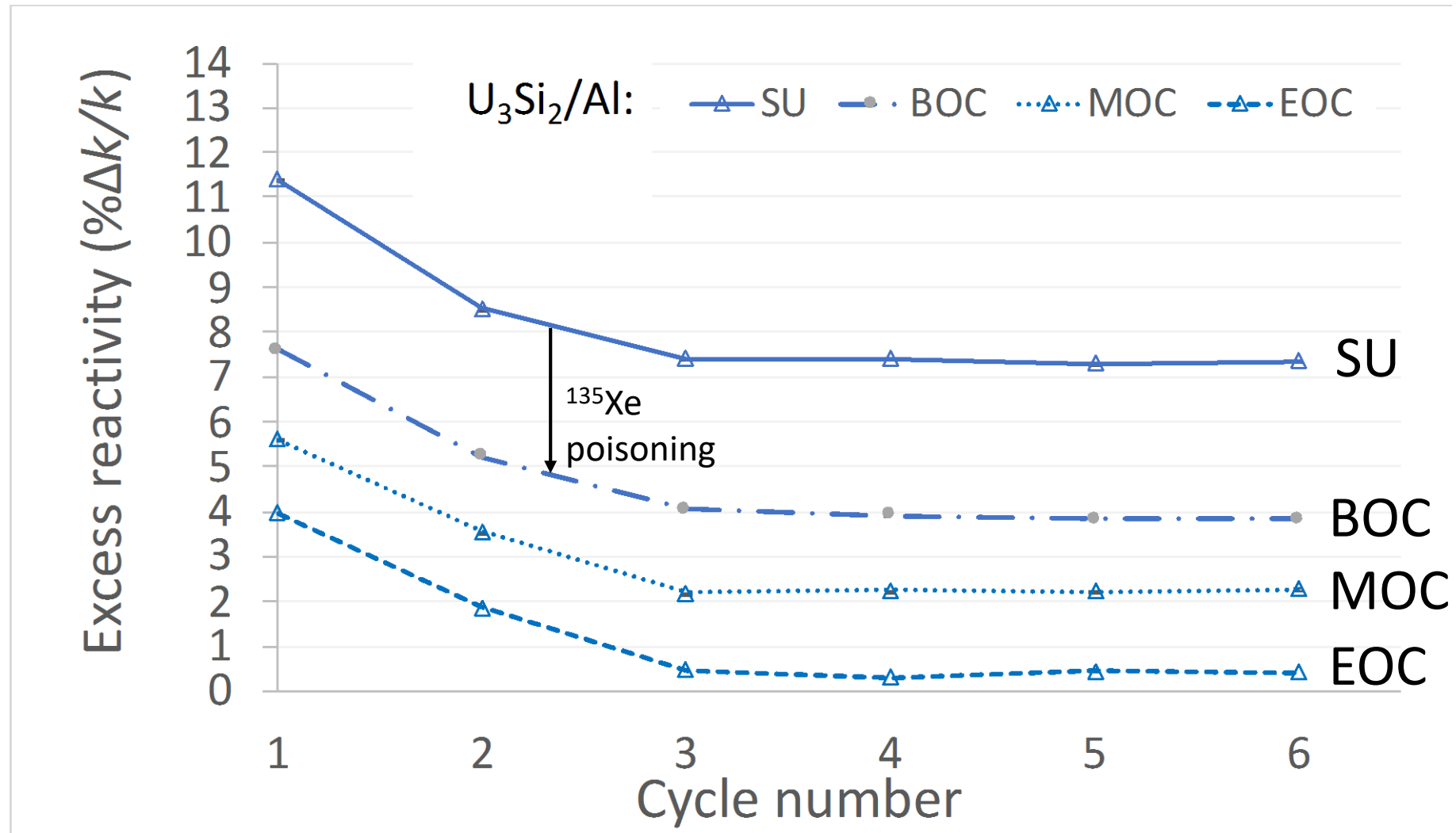
≡ max. number of cycles

Equilibrium core search

- Evaluating performance of a reactor requires finding the equilibrium fuel inventories for states in reactor cycle
- The criticality (KCODE) and burnup/depletion (BURN) features of MCNP6 were used in an iterative process:



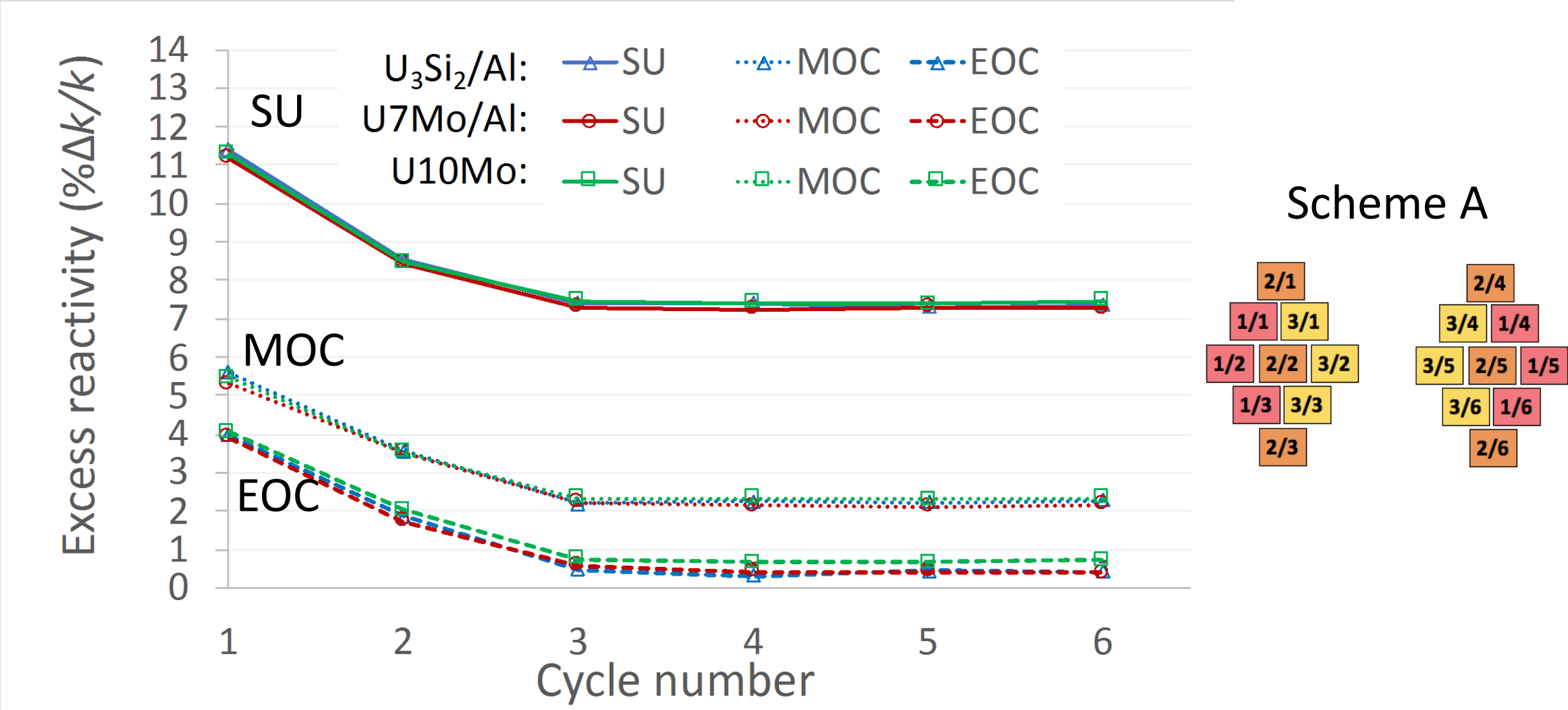
Equilibrium core search - continued



Cases investigated

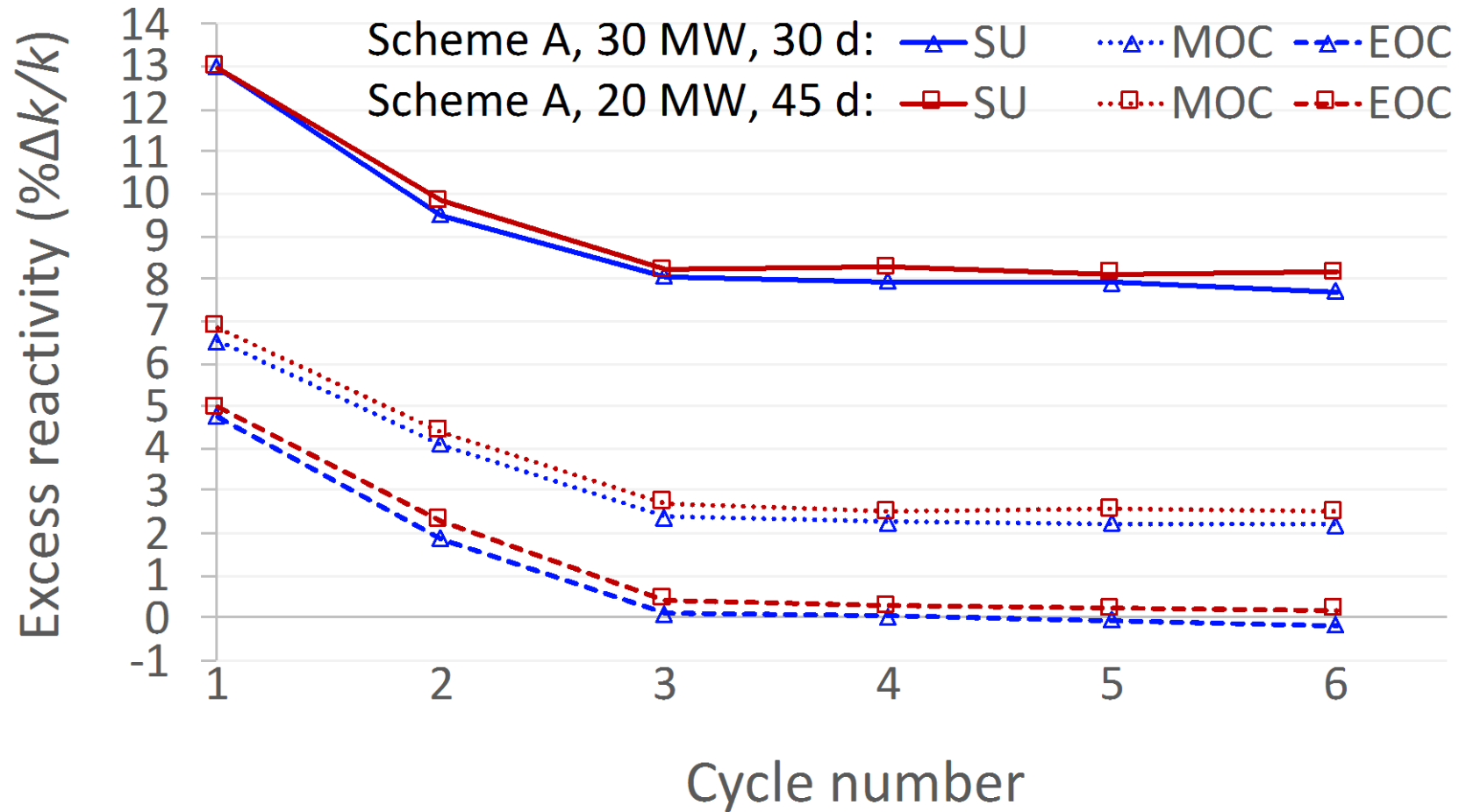
Fuel	# of fuel plates	Fuel scheme	Power (MW)	Cycle length (days)	MWd
U ₃ Si ₂ /Al	17	A	20	30	600
U7Mo/Al	17	A	20	30	600
U10Mo	17	A	20	30	600
	19	A	30	30	900
	19	A	20	45	900
	19	B	20	30	600

Comparison of 17 plate model with LEU fuels

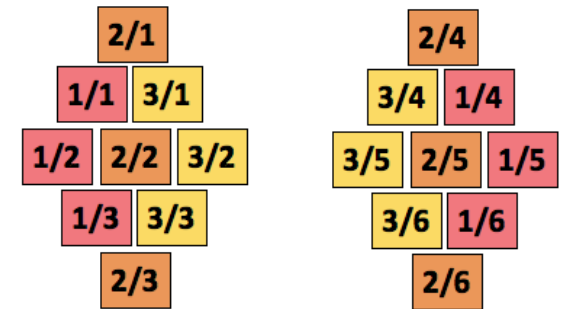


Each LEU fuel has enough reactivity for a 30 day cycle at 20 MW

19 plate fuel element with U10Mo

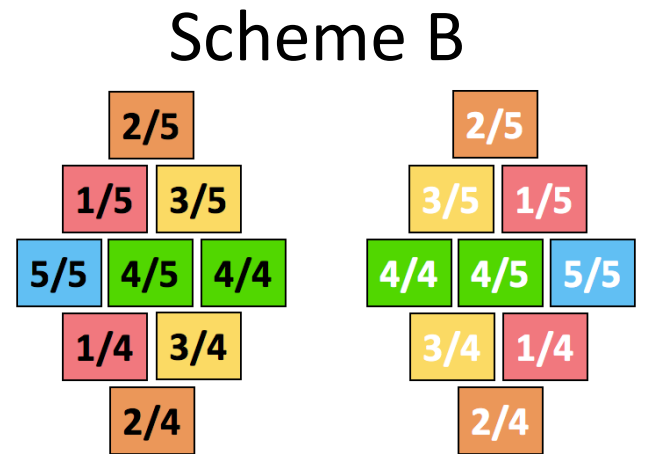
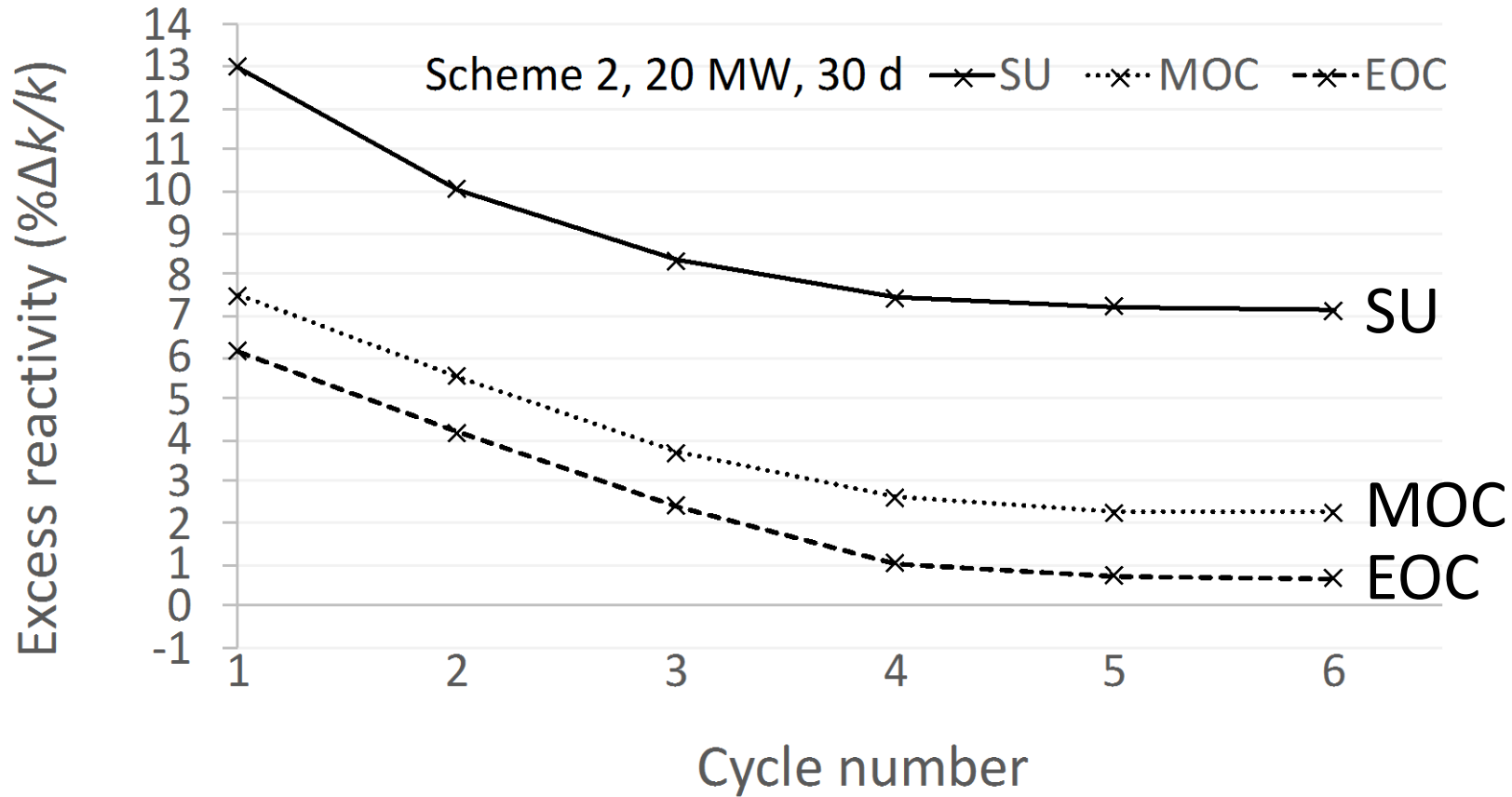


Scheme A



Potential to get 900 MWd cycle (20 MW×45 d or 30 MW×30 d)

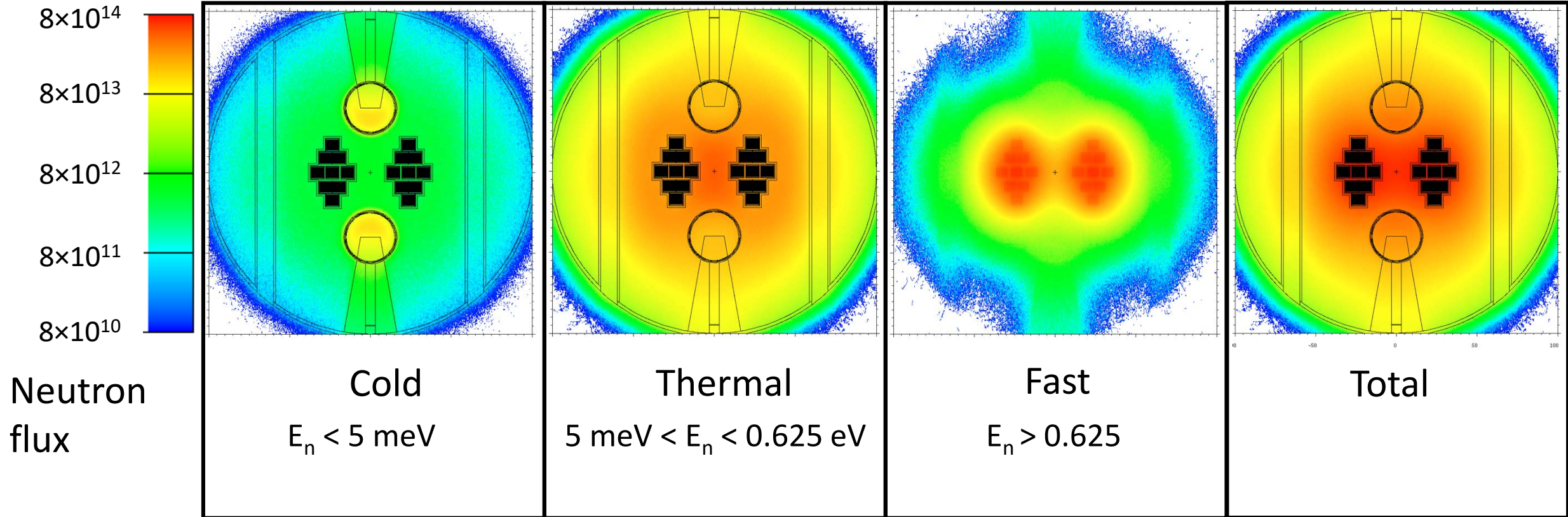
19 plate fuel element with U10Mo



Potential to use four fresh elements per cycle instead of six

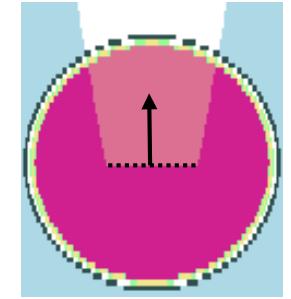
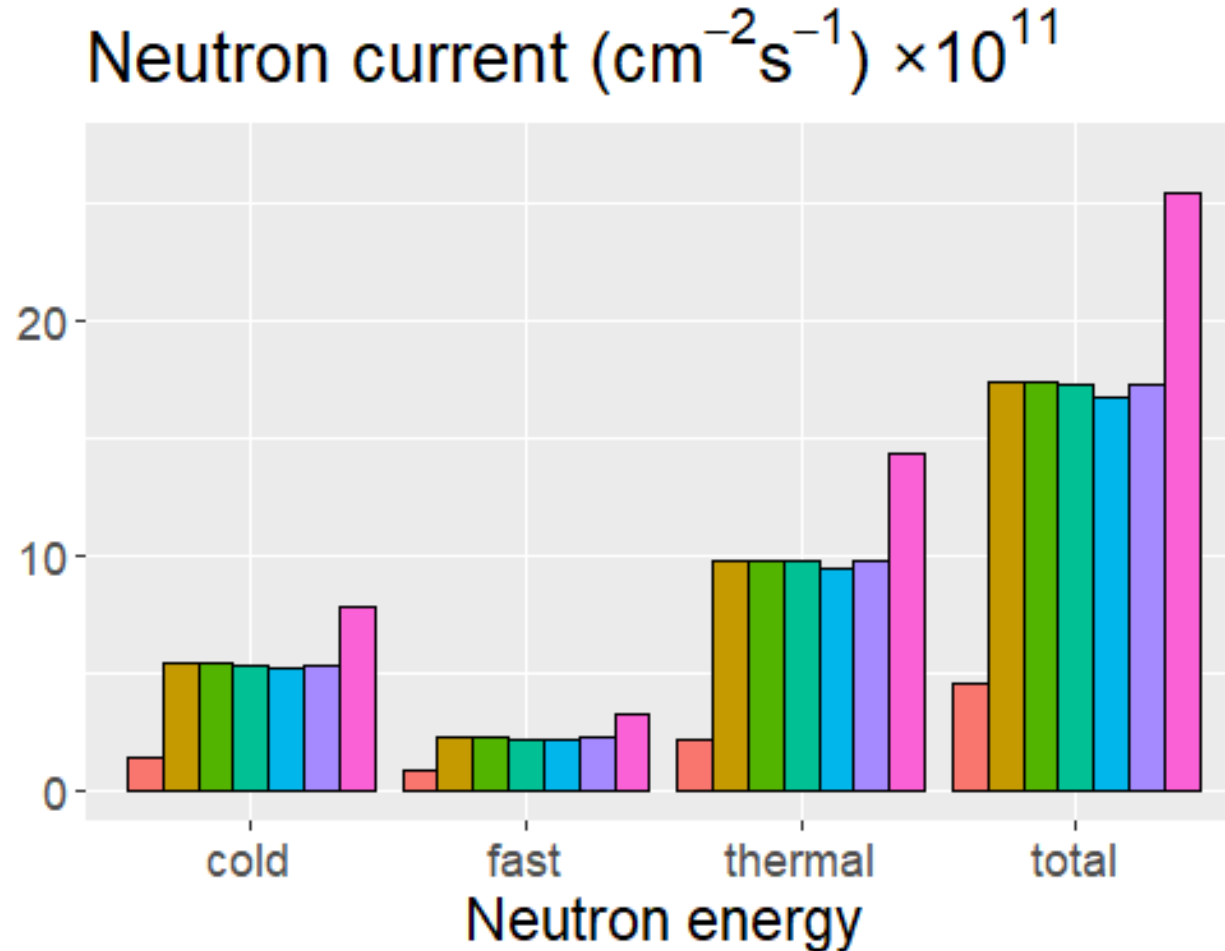
Neutron flux performance

19 plate U10Mo model at BOC with 20 MW thermal power



Each compact core is an inverse flux trap, causing thermal flux to peak in the center

Cold neutron source performance



Reactor model

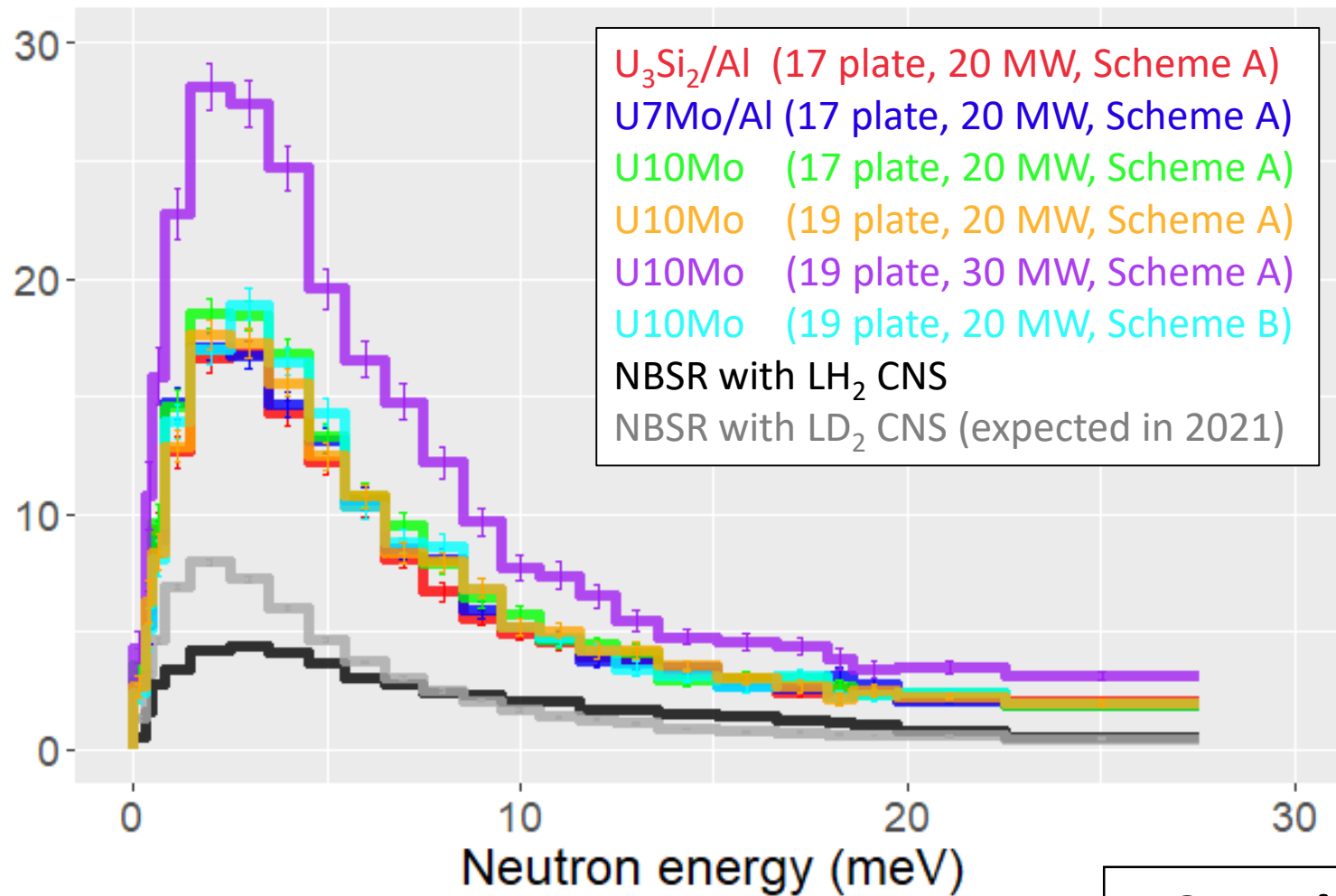
- 1. NBSR (LD2)
- 2. U3Si2/Al (17 plate)
- 3. U7Mo/Al (17 plate)
- 4. U10Mo (17 plate)
- 5. U10Mo (19 plate, Sch. A, 20 MW)
- 6. U10Mo (19 plate, Sch. B, 20 MW)
- 7. U10Mo (19 plate, Sch. A, 30 MW)

$\approx 4x$ and $\approx 6x$ gain in cold
neutron current at CNS exit at
20 MW and **30 MW** power

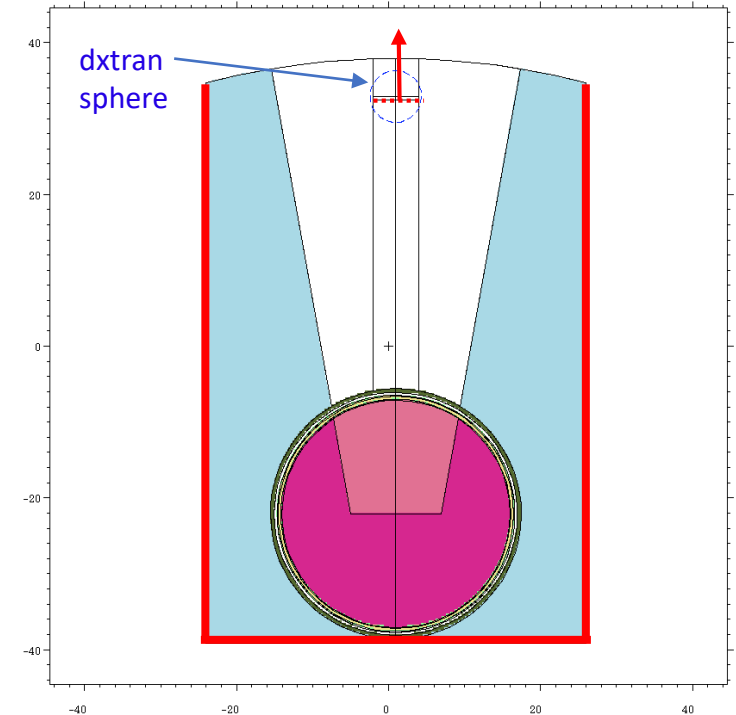
*Values for BOC with control blades each inserted 10 cm.

All tallies were performed with $\cos \theta$ greater than 0.99, where θ is the angle between the neutron streaming direction and the normal direction of the exit surface

CNS Brightness ($\text{cm}^{-2}\text{s}^{-1}\text{meV}^{-1}\text{ster}^{-1}$) $\times 10^{11}$



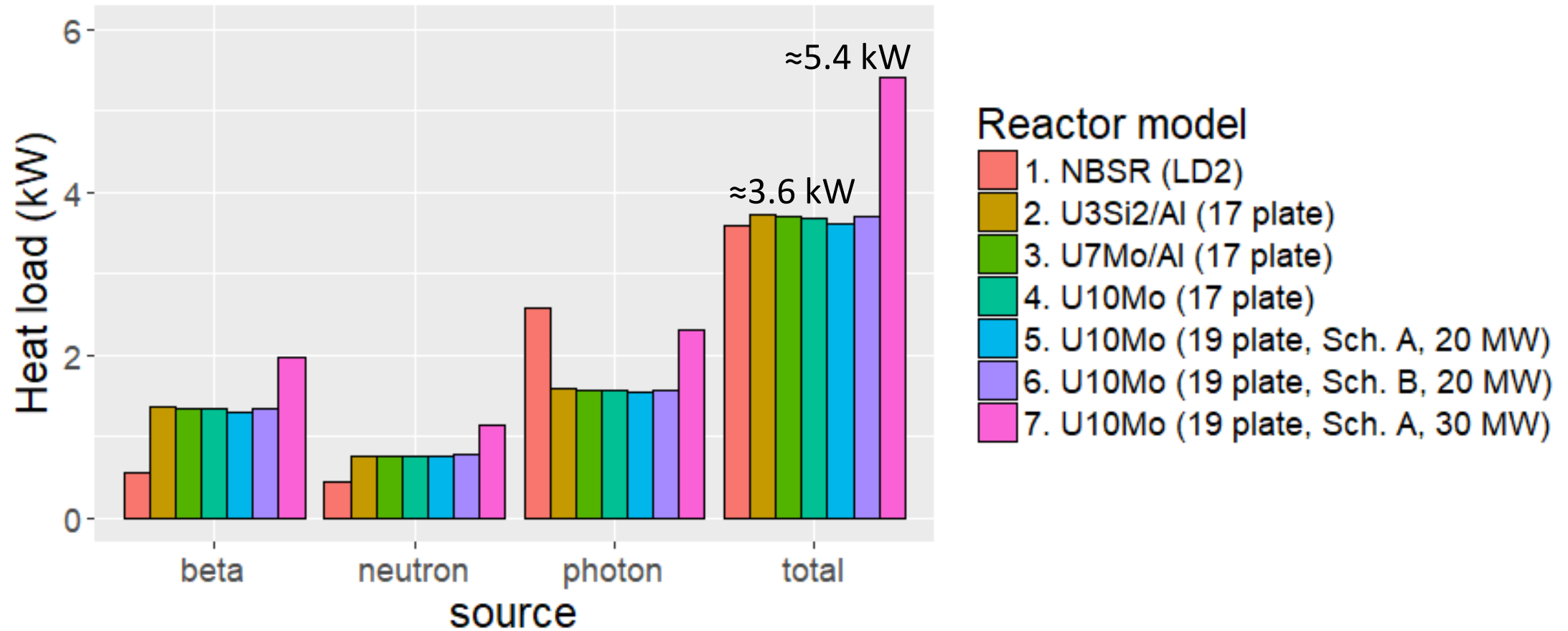
*Values for BOC with control blades each inserted 10 cm.
All tallies were performed with $\cos \theta$ greater than 0.9998



Surface source written
in *kcode* problem with
full reactor model

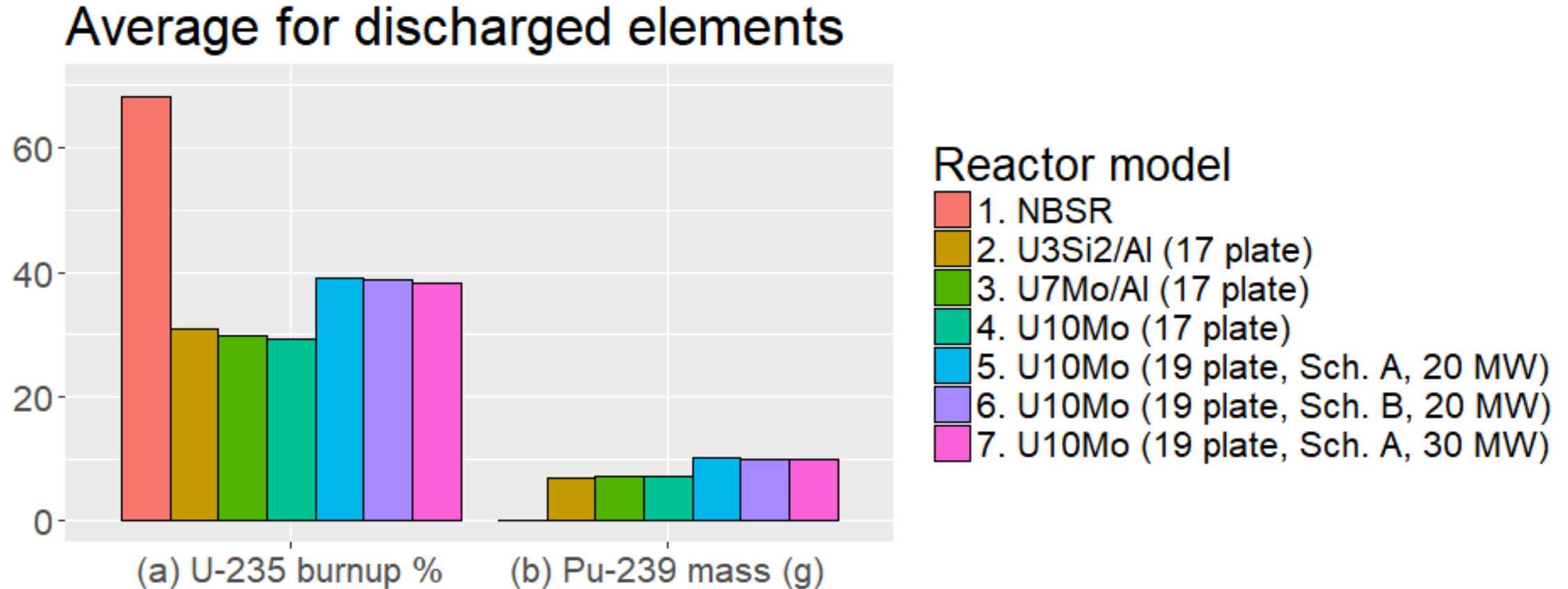
> 2x gain at 20 MW
> 3x gain at 30 MW

CNS heat load



**Increasing to 30 MW power requires
50 % *more* cooling capacity for CNS**

Comparison of fuel economy



**Fuel utilization is improved with
19 plate U₁₀Mo fuel elements**

Conclusions

- The LEU fuels options produce similar results for CNS performance
- The very high U density of U10Mo enables more fuel per element in a 19 plate model, offering flexibility in cycle parameters

Future work

- Investigate reactivity control
- Perform safety analyses with RELAP5 for the Split Core reactor with 19-plate U10Mo fuel